



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SF
D3237-1-0980
Job Sheet 169051



Part No: D3237-1-0980

Job Qty: 4 ea

Part Name: Seal-98"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/29/17

Job Tracking No:

Due Date: 12/5/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Eagle Copters Maintenance Ltd (CEAGL03)

823 McTavish Road NE Calgary, AB, T2E 7G9 Canada ph:(403) 250-7370

Note: DWG REV B IPP REV:A 11.04.26 as per dwg rev.B DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		12/5/17	0.00	0.00	Start Up Small Fab-1		<i>SF</i>
100	Small Fab	4 pcs		12/5/17	0.00	0.00	Small Fab-3		<i>FF</i> <i>DAS</i>
110	QC	4 pcs		12/5/17	0.00	0.00	QC5		<i>38</i>
120	Packaging	4 pcs		12/5/17	0.00	0.00	Packaging3-1		<i>9-89</i>
130	QC21-SA	4 Ea		12/5/17	0.00	0.00	QC21		

Part Op
Descriptions: 100 - Cut as per dwg D3237 (98" long)

DAS
21
9-89

DEC 0 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3237-1	33	156	0	0

Part Specifications

Specifications could not be found.

Plex 11/29/17 4:20 PM dart.poulin.mario

D 3237-1 — F158105

DQA: _____ Date: _____
QA Closed: _____ Date: _____

Work Order update only

 S016651  Seal - 98"		PART NO: D3237 - 1 - 0980 Revision: Operation: Start up Operation Change No:		Mfg Date: 12/04/17 Job No: 169051																																																																															
Work Order: _____ Part No. _____ NCR No. _____ Date: _____		Step #: _____ Description Work Order Deviation		Skid-tul _____ Machini _____ Thermoformi _____ Large F _____ QTY Eff _____																																																																															
DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td colspan="2" style="text-align: center;">Root Cause</td> <td colspan="2" style="text-align: center;">Pressure/Forced</td> <td colspan="2" style="text-align: center;">Temperature/C</td> </tr> <tr> <td>Environment</td> <td>No Re-verification</td> <td>Bending</td> <td>Set-up</td> <td>☐</td> <td>☐</td> </tr> <tr> <td>Design</td> <td>Operator</td> <td>Centre Not Concentric</td> <td>BOM/Route</td> <td>☐</td> <td>☐</td> </tr> <tr> <td>Doc/Data</td> <td>Offset/Setup</td> <td>Cracks</td> <td>Broken/Damag</td> <td>☐</td> <td>☐</td> </tr> <tr> <td>Equip/Tooling</td> <td>Supplier</td> <td>Crimp/Kink/Ripple/Wave</td> <td>Inspection Inco</td> <td>☐</td> <td>☐</td> </tr> <tr> <td>Handling/Pre</td> <td>Training</td> <td>Cuffs</td> <td>Contamination</td> <td>☐</td> <td>☐</td> </tr> <tr> <td>Material</td> <td>Use for Testing</td> <td>Crushing</td> <td>Countersink</td> <td>☐</td> <td>☐</td> </tr> <tr> <td>Internal Transport</td> <td>Poor Information</td> <td>Heat Treat</td> <td>Cut Too Short</td> <td>☐</td> <td>☐</td> </tr> <tr> <td>Tribal Knowledge</td> <td>Rushing</td> <td>Wave/Twist in Tube</td> <td>Instructions Incomplete/Unclear</td> <td>☐</td> <td>☐</td> </tr> <tr> <td>LOA</td> <td>Product Improvement</td> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>☐</td> <td>☐</td> </tr> <tr> <td>Substation</td> <td>Process Improvement</td> <td colspan="4" style="text-align: center;">OTHER :</td> </tr> <tr> <td>Past Expiry Date</td> <td>Manufacturing Process</td> <td colspan="4"></td> </tr> <tr> <td>Misidentified</td> <td>Past Due</td> <td colspan="4"></td> </tr> </table>				Root Cause		Pressure/Forced		Temperature/C		Environment	No Re-verification	Bending	Set-up	☐	☐	Design	Operator	Centre Not Concentric	BOM/Route	☐	☐	Doc/Data	Offset/Setup	Cracks	Broken/Damag	☐	☐	Equip/Tooling	Supplier	Crimp/Kink/Ripple/Wave	Inspection Inco	☐	☐	Handling/Pre	Training	Cuffs	Contamination	☐	☐	Material	Use for Testing	Crushing	Countersink	☐	☐	Internal Transport	Poor Information	Heat Treat	Cut Too Short	☐	☐	Tribal Knowledge	Rushing	Wave/Twist in Tube	Instructions Incomplete/Unclear	☐	☐	LOA	Product Improvement	Marks/Chatter	Drill Holes	☐	☐	Substation	Process Improvement	OTHER :				Past Expiry Date	Manufacturing Process					Misidentified	Past Due				
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Wrong _____ nensions _____ r tolerance _____ act _____ issing _____ d _____		Fit/Function _____ Misaligned/off center _____ Misread _____ Turning Sequence _____																																																																																	